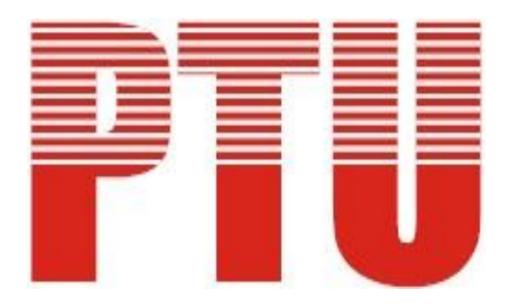
Scheme and Syllabus of

B. Tech. Automobile Engineering

(3rd to 8th Semester)

Batch 2011 onwards



Ву

Department of Academics

Punjab Technical University

3rd Semester Contact Hours :33

	118:33	Load Allocation			Maximum M	arks	Total Marks	Credits
Code	Title of Course	L	T	P	Internal	External		
BTAE 301	Mechanics of Materials	3	1		40	60	100	4
BTAE 302	Applied Thermodynamics	4	1		40	60	100	5
BTAE 303/401**	Internal Combustion Engines	3			40	60	100	3
BTAE 304	Manufacturing Processes	4			40	60	100	4
BTAE 305	Automotive Materials	3			40	60	100	3
BTAE 306	Machine Drawing	1		6	40	60	100	4
BTAE 307	Mechanics of Materials Lab.			2	30	20	50	1
BTAE 308/406**	Internal Combustion Engine			2	30	20	50	1
BTAE 309	Manufacturing Processes Lab.			2	30	20	50	1
Advisory Meeting				1				
BTAE 310	Workshop Training*				60	40	100	2
	Total	18	2	13	390	460	850	28

^{*}Workshop Training will be imparted in the institution at the end of 2nd semester for Four (04) weeks duration (Minimum 36 hours per week). Industrial Tour will also form part of this training. **/No. valid for Batch of 2011 & 2012.

4th Semester Contact Hours :31

Code		Load Alloc			Maximum Marks		Total	
	Title of Course	L	T	P	Internal	External	Marks	Credits
BTAE 401/302**	Automotive Chassis Systems	5			40	60	100	5
BTAE 402	Mechanics of Machines	4	1		40	60	100	5
BTAE 403	Fluid Mechanics and Machinery	4	1		40	60	100	5
BTAE 404	Automotive Electrical Systems	4			40	60	100	4
BTAE 405	Automotive Fuels & Emissions	5			40	60	100	4
BTAE 406/308**	Automotive Chassis Systems Lab.			2	30	20	50	1
BTAE 407	Fluid Mechanics and Machinery Lab			2	30	20	50	1
BTAE 408	Automotive Electrical Systems Lab.			2	30	20	50	1
Advisory M	eeting			1				
General Fitt	ness				100		100	
	Total	22	2	7	390	360	750	26

Note: There shall be an industrial training of six (06) weeks duration (minimum 36 hours per week) at the end of 4^{th} semester. The marks for this will be included in the 5^{th} semester.

^{** /}No. valid for Batch of 2011 & 2012.

5th Semester Contact Hours :31

Code	Title of Course		nd ocatio	n	Maximum Marks		Total Marks	Credits
		L	T	P	Internal	External	1	
BTAE 501	Vehicle Body Engineering	4			40	60	100	4
BTAE 502	Automotive Transmissions	5			40	60	100	4
BTAE 503	Heat Transfer	4	2		40	60	100	5
BTAE 504	Design of Automotive Components	4	1		40	60	100	5
BTAE 505	Measurements and Instrumentation	4			40	60	100	4
BTAE 506	Measurements and Instrumentation Lab.			2	30	20	50	1
BTAE 507	Automotive Transmissions Lab			2	30	20	50	1
BTAE 508	Vehicle Body Engineering Lab			2	30	20	50	2
Advisory Meeting				1				
BTAE 509	Industrial Training*				60	40	100	2
Total		21	3	7	350	400	750	28

^{*} The marks of the Industrial Training imparted at the end of 4th semester will be included here.

6th Semester Contact Hours :36

Code		Load Allocation			Maximum Marl	Total	Credits	
	Title of Course		T	P	Internal	External	Marks	
BTAE 601	Computer Aided Automotive Design	4	1		40	60	100	5
BTAE 602	Automotive Heating, Ventilation & Air- Conditioning	4	1		40	60	100	5
BTAE 603	Vehicle Dynamics	4	1		40	60	100	5
BTAE 604	Automotive Aerodynamics	4			40	60	100	4
BTAE 605	Vehicle Safety Engineering	4			40	60	100	4
BTAE 606	Elective-1	3			40	60	100	3
BTAE 607	Computer Aided Automotive Design Lab			2	30	20	50	1
BTAE 608	Automotive Heating, Ventilation & Air- Conditioning Lab			2	30	20	50	1
BTAE 609	Minor Project*			2	30	20	50	1
F	Advisory Meeting			1				
	General Fitness				60	40	100	
	Total	23	3	7	390	460	850	29

^{*} The project work will be carried out in parts as minor project in the 6^{th} semester and major project in $7/8^{th}$ semester. The literature survey, problem formulation, assessment for viability of the project, objectives and methodology for the project shall be decided in 6^{th} semester. The same project problem s to be extended in the major project in $7th/8^{th}$ semester. The minor project may be carried out by a group of students.

List of Elective-I

BTAE/DE 610	Servo Mechanism and Automatic Controls
BTAE/DE 611	Design of Energy Systems
BTAE/DE 612	Special Purpose Vehicles
BTAE/DE 613	Tractor and Earth Moving Machinery
BTAE/DE 614	Finite Element Analysis

7th /8th Semester Industrial Training (one Semester)							
		Maximu	m Marks		G 111		
Code	Title of Course	Internal	External	Total Marks	Credits		
	Software Training	150	100	250	8		
	Industrial Oriented Project Training	300	200	500	10		
		450	300	750	18		

Total Contact Hours per week = 36 (minimum)

Industrial Training in reputed industries will be arranged for complete one semester. $\,$

7th /8th Semester Contact Hours :30

Code	Title of Course	Load Allocation			Maximum M	arks	Total Marks	Credits
Code		L	T	P	Internal	External	- Warks	Credits
BTAE 701	Hydraulic & Pneumatics System for Automobile	4			40	60	100	4
BTAE 702	Vehicle Maintenance & Diagnostics	4			40	60	100	4
BTAE 703	Automotive Electronics Systems	4			40	60	100	4
BTAE 704	Elective – II	4			40	60	100	4
BTAE 705	Open Elective	3			40	60	100	3
BTAE 706	Automotive Electronics Systems Lab			2	30	20	50	1
BTAE 707	Vehicle Maintenance Lab & Diagnostics Lab			2	30	20	50	1
BTAE 708	Maintenance of hydraulics and pneumatics systems Lab			2	30	20	50	1
BTAE 709	Major Project*			6	100	50	150	3
Advisory Meeting				1				
	General Fitness				60	40	100	
Total		19		13	420	430	850	25

 $^{^{*}}$ The problem formulated in the minor project during $6^{\mbox{th}}$ semester is to be extended and executed in major project by the same group the of students. design/construction/fabrication/computer modeling/experimentation etc. is to be carried out. The results and analysis followed by discussion regarding suitability / non suitability of the project or any positive gain in the project made with conclusions and recommendations for future extension of the project must be covered.

Elective-II

BTAE/DE 710	Reliability Engineering
BTAE/DE 711	Off- Road vehicles
BTAE/DE 712	Hybrid Vehicles
BTAE/DE 713	Automation and Mechatronics
BTAE/DE 714	Transport Management & Automotive Industry

Open Elective

- Human Resource Management
 Operation Research
 Industrial Engineering
 Total Quality Management
 Material Management

Third Semester

BTAE 301 Mechanics of Materials

L T P Internal Marks: 40
3 1 - External Marks: 60

Simple, Compound Stresses and Strains: Stress and Strain and their types, Hook's law, longitudinal and lateral strain, Poisson's ratio, stress-strain diagram for ductile and brittle materials, Stress in a bar, Analysis of bars of varying sections, composite section, elastic constants and their significance, Temperature stress and strain calculation due to axial load and variation of temperature in single and compound bars. Two dimensional stress system, stress at a point on a plane, principal stresses and principal planes, Mohr's circle of stress.

Bending Moment (B.M) and Shear Force (S.F) Diagrams: S.F and B.M definitions; relation between load, shear force and bending moment; B.M and S.F diagrams for cantilevers, simply supported beams with or without overhangs, and calculation of maximum B.M and S.F and the point of contra flexure under the following loads:

- a) Concentrated loads
- b) Uniformity distributed loads over the whole span or part of span
- c) Combination of concentrated and uniformly distributed load

Bending Stresses In Beams: Pure Bending or simple bending, Neutral axis and moment of resistance, Assumptions in the simple bending theory; derivation of formula and its application to beams of rectangular and circular section. Section modulus, section modulus for circular and rectangular section beam, combined direct and bending stresses, bending stress of composite / flitched beams.

Shear stresses in beams: Shear stress at a section, Shear stress distribution in rectangular and circular sections.

Torsion: Derivation of torsion equation, assumptions and its application to the hollow and solid circular shafts, Torsional rigidity, Power transmitted by the shaft, Modulus of rupture, comparison of solid and hollow shafts, principal stress and maximum shear stresses under combined loading of bending and torsion of circular shaft.

Columns and struts: Introduction, failure of columns, Euler's formula and assumptions, different end conditions, Limitations of Euler's formula. Rankine-Gordon's formula.

Theories of failure: Strain energy in tension, compression, shear, bending and torsion Maximum principal stress theory, maximum shear stress theory, maximum principal strain theory, total strain energy theory, shear strain energy theory. Graphical representation and derivation of equation for these theories and their application to problems related to two dimensional stress systems.

Thin cylinders: Calculation of Hoop stress, longitudinal stress in a thin cylinder, effect of internal pressure on the change in diameter, length and internal volume.

Text Books

Bansal R.K., "A text Book of Strength of Materials", Laxmi Publications.
Singh Kirpal, "Mechanics of Materials", Standard Publishers and Distributors.
Bedi D.S., "Strength of Materials", Khanna Book Publishing Company.
Popov E.P., "Mechanics of Materials", Prentice Hall India.
Rattan SS., "Strength of Materials", Tata McGraw Hill.

BTAE 302 Applied Thermodynamics

L T P Internal Marks: 40 External Marks: 60

Air Compressors

Introduction; Classification; Application of compressors and use of compressed air in industry and other places; Complete representation of compression process on P-v and T-s coordinates with detailed description of areas representing total work done and polytropic work done; Areas representing energy lost in internal friction, energy carried away by cooling water and extra flow work on T-s coordinates for un-cooled and cooled compression; Definitions of isentropic, polytropic and isothermal efficiencies and their representation in terms of ratio of areas representing various energy transfers on T-s coordinates.

Reciprocating Air Compressors

Single stage single acting reciprocating compressor (with and without clearance volume): construction, operation, work input and best value of index of compression, heat rejected to cooling medium, isothermal, overall thermal, isentropic, polytropic, mechanical, and clearance volumetric efficiency, overall volumetric efficiency, effect of various parameters on volumetric efficiency, free air delivery; Multistage compressors: purpose and advantages, construction and operation, work input, heat rejected in intercoolers, minimum work input, optimum pressure ratio, isothermal, overall thermal, isentropic, polytropic and mechanical efficiency.

Positive Displacement Rotary Compressors

Introduction; Classification; Comparison of rotary compressors with reciprocating compressors; Construction, operation, work input and efficiency of rotary compressors like roots blower, Lysholm compressor and Vane type Blower.

Centrifugal Compressors

Construction and operation; Applications of Steady Flow Energy Equation and thermodynamics of dynamic compressors; Stagnation and static values of pressure, Temperature and enthalpy for flow through dynamic machines; Complete thermodynamic analysis of centrifugal compressor stage; Polytropic, isentropic and isothermal efficiencies; Complete representation of compression process starting from ambient air flow through suction pipe, Impeller, Diffuser and finally to delivery pipe on T-S coordinates; Pre-guide vanes and pre-whirl; Slip factor; Power input factor; Various modes of energy transfer in impeller and diffuser; Energy transfer in backward, forward and radial vanes; Pressure coefficient as a function of slip factor; Efficiency and out-coming velocity profile from the impeller; Derivation of non-dimensional parameters for plotting compressor characteristics; Centrifugal compressor characteristic curves; Surging and choking in centrifugal compressors.

Axial Flow Compressors

Different components of axial flow compressor and their arrangement; Working; Discussion on flow passages and simple theory of aerofoil blading; Angle of attack; coefficients of lift and drag; Turbine versus compressor blades; Velocity vector; Vector diagrams; Thermodynamic analysis and power calculations; Modes of energy transfer in rotor and stator blade flow passages; Detailed discussion on work done factor, degree of reaction, blade efficiency and their derivations; Isentropic, polytropic and isothermal efficiencies; Surging, Choking and Stalling in axial flow compressors; Comparison of axial flow compressor with centrifugal compressor; Field of application of axial flow compressors.

Gas Turbines

Classification on the basis of system of operation (open and closed cycles) and on the basis of combustion (at constant volume or constant pressure); Comparison of open and closed cycles; Comparison of gas turbine with IC engine; Fields of application of gas turbines; Position of gas

turbine in power industry; Thermodynamics of constant pressure gas turbine cycle (Brayton cycle); Calculation of net output, work ratio and thermal efficiency of ideal and actual cycles; Cycle air rate, temperature ratio; Effect of changes in specific heat and that of mass of fuel on power and efficiency; Multistage compression and expansion; Dual Turbine system; Series and parallel arrangements; Closed and semi-closed gas turbine cycle; Requirements of a gas turbine combustion chamber; Gas turbine fuels.

Jet Propulsion

Principle of jet propulsion; Description of different types of jet propulsion system like rockets and thermal jet engines like (i) Athodyds (ramjet and pulsejet), (ii) Turbojet engine, (iii) Turboprop engine. Thermodynamics of turbojet engine components; Types of rocket motors (e.g. solid propellant and liquid propellant systems); Various common propellant combinations (i.e. fuels) used in rocket motors; Cooling of rockets; Advantages and disadvantages of jet propulsion over propulsion systems.

Books

Yadav R.and Rajay, "Applied Thermodynamics", Central Publishing House.
Nag P.K., "Basic and Applied Thermodynamics", Tata McGraw Hill.
Kumar D.S. and Vasandani V.P., "Heat Engineering", Metropolitan Book Co. Pvt. Ltd.
Shephered D.G., "Principles of Turbo machinery", Macmillan.
Rogers G.F.C. and Sarvan M., "Gas Turbine Theory", Longmans.
Yahya S.M., "Elementary Gas Dynamics", Satya Prakashan.

BTAE 303/401 Internal Combustion Engines

L T P Internal Marks: 40 External Marks: 60

Fundamentals

Engine terminology, classification. Working principle of two stroke and four stroke engine, scavenging, scavenging processes. Thermodynamic cycles for automobile engine- Air standard cycle, Otto cycle, Diesel cycle, Dual cycle, Comparison between different cycles, Valve timing diagram for engine under different conditions, Firing order, Factors affecting on selection of firing order, Square Engine, Wankel engine, Engine Mountings.

Constructional Details

Cylinder block, Engine cylinder, Cylinder liner, Cylinder Head and cover, Piston for C.I. and S.I. engine, Piston rings, Piston pin, Connecting rod, Crank shaft, Main bearings, Cam shaft, Oil pan, Engine mountings and Engine balancing, Vibration Damper, Cam shafts & drives, Inlet and exhaust valves, Valve actuating mechanism including variable control system, Air cleaner, Manifold & gasket – intake and exhaust, silencer, tail pipe.

Combustion in S.I. Engine

Ignition limits, Stages of combustion in petrol engine, Ignition lag, Effect of engine variables on ignition lag, Effect of engine variables on flame propagation, Abnormal combustion, Detonation, Effects of detonation, Theories of detonation, Effects of engine variables on knock, Control of knock. Surface ignition, Pre ignition, Post ignition, S.I. engine combustion chamber design, Types of combustion chambers for S.I. engine, Very high output combustion chamber engines

Combustion in C.I. Engine

Air fuel ratio in C.I. engine, Stages of combustion in C.I. engine, Delay period, Variables affecting on delay period, Diesel knock, Methods of controlling diesel knock, C.I. engine combustion chamber, Direct injection type, Open type, Turbulent type, Pre chamber, M combustion chamber, Cold starting of C.I. engine-decompression devices, heater plug, inlet manifold heater, Chemical spray

Petrol Engine Fuel Supply System

Methods of fuel supply system- gravity system, pressure system, Vacuum system, pump system, Components of fuel supply system –Fuel tank, fuel pump (Mechanical and Electrical) Vapor return line, Air cleaner, Fuel filters, Carburetion, Functions of carburetor, simple carburetor, Limitations of simple carburetor, Types of Carburetor-Solex and SU carburetor, Special features of modern carburetor. Benefits of electronic fuel injection system.

Diesel Engine Fuel Supply System

Comparison of diesel engine with petrol engine, Requirements of diesel injection system, Fuel feed pump, Types of injection system, fuel injection pump, and fuel injectors. Fuel filter, air cleaner, Phasing and calibration of fuel injection pump, Injector Testing (pressure test, leak test) Electronic control of fuel injection system

Engine Friction, Lubrication and Lubricants

Total engine friction, Effects of engine variables on engine friction, Lubrication-Objectives of lubrication, Lubricants used, Requirements & selection of lubricants, Viscosity rating, Multi grade oil, Additives used in lubricant, Effects of engine variables on lubricating oil, Oil consumption, Different parts of engine to be lubricated,

Types of lubrication system- petrol system, Wet sump method, Dry sump method, fully and partially pressurized lubrication system, Components of lubrication system- oil strainer, Oil filter and its types.

Engine Cooling System:

Distribution of heat supplied to engine, Necessity of engine cooling, Piston and engine Cylinder temperatures, Factors affecting on piston temperature, Types of cooling system, Air cooling system, Water cooling system, Thermosyphon cooling, Cooling with thermostatic regulator. Components of water cooling system-Radiator, Pressure Cap, Expansion Reservoir, Coolants, Thermostat, Water Pump, Viscous coupling, Comparison between water cooling and air cooling. Effects of over and under cooling.

Supercharging

Objects of supercharging, Relative power with and without supercharging, Supercharging of spark ignition engine, Supercharging of C.I. engine, Effects of supercharging on performance of engine, Supercharging limits for S.I. and C.I. engine, Methods of super charging, Supercharges, Turbo charging, Comparison with supercharging, Methods of turbo charging, Limitations of turbo charging.

Performance Testing of Engine

Losses in the engine, Performance parameters, Performance curves, Methods of improving performance of engine, Testing of engine, Classification of testing, Basic measurement- Speed, Fuel consumption, Air consumption, Mean effective pressure, Brake power, Indicated power, Frictional power (with different methods), Mechanical efficiency, Thermal efficiency, volumetric efficiency, Heat balance sheet, Engine analyzer.

Text Book:

☐ Ganesan.V., "Internal Combustion Engines", Tata-McGraw Hill.
□ Ramalingam K.K., "Internal Combustion Engines Theory and Practice", Scitech
Publications (India).
☐ Gupta H.N., "Fundamentals of Internal Combustion Engines", PHI Learning.
□ Willard W. Pulkrabek, "Engineering fundamentals of the Internal combustion engine",
Pearson Prentice Hall.
☐ Maleev.V.M., "Diesel Engine Operation and Maintenance", McGraw Hill.
□ William H. Crouse, "Automotive Engines", McGraw Hill.

BTAE 304 Manufacturing Processes

L T P
Internal Marks: 40
4 - External Marks: 60

Casting

Introduction to metal casting, types of patterns, their materials and allowances. Moulding materials: Moulding sand compositions and moulding sand properties, types of moulds, moulding machines cores, core sands, types of cores, core banking, elements of gating system, and risers. Casting processes: sand casting, shell mould casting, investment casting, permanent mould casting, full mould casting, and vacuum casting. Die casting, Centrifugal casting and continuous casting. Casting defects, their causes and remedies.

Welding

Welding introduction and classification of welding processes, welding terminology, welding positions, filler metals. Flame cutting. Electric arc welding. Principle, equipment, types-MIG, TIG, submerged arc welding. Welding electrodes, classification and selection of electrodes, welding arc and its characteristics. Thermal effects on weldment Resistance welding- principle and their types i.e. spot, seam, projection, upset and flash thermit welding, electro slag welding, friction welding, plasma arc welding, electron beam welding. Welding defects, their causes and remedies.

Metal Forming: Classification, Process Principles, Description, Applications and Products of the Following: Rolling, Drawing, Forging, Extrusion, Sheet Metal, Spinning, Deep Drawing, Bending, Press

working, Plastic moulding machines and extruders.

Metal Cutting and Machine Tools: Cutting tool materials and geometry, Coolants: Classification, purpose and their effects, Introduction to broaching machine, Milling machine and its classification, indexing: Simple compound and differential, Boring Operation and their machines, Jig Boring, Slotting Machine, Grinding: Cylindrical, surface and centreless grinding. Introduction to Non Traditional Machining; Working Principle and applications of the following: Electric Discharge Machining, Laser Beam Machining, Abrasive Water Jet Machining,

Flow Machining, Electro Chemical Machining, Chemical Machining.

Bo	ooks
	Heine R.W. and Rosenthal P.C., "Principles of Metal Casting", Mc Graw Hill.
	Parmar R.S., "Welding Technology", Khanna Publishers.
	Campbell J.S., "Principles of Manufacturing Materials and Processes", Tata McGraw Hill.
	AltonT., "Metal forming fundamentals and applications", Addison-Wesley.
	Sharma P.C., "Production Technology", S. Chand Publisher.

BTAE 305 Automotive Materials

Introduction: Engineering materials, material classifications, mechanical, thermal, electrical, magnetic ,chemical, optical and physical properties of materials, effects of alloying elements on properties of steel, carbon steel, low alloy steels, stainless steel, tool steels and die steels. Alloys of Ni, Al, Cu, Mg; properties and their applications. Recrystallization temperature, their effect on the properties of materials.

Ceramic Materials: Introduction, nature of ceramic materials, types, products, properties developments in ceramics.

Glass: Introduction, composition, structure, types of glass and their properties, use of glass, fracture in glass.

Rubber: Introduction, characteristics of rubbers, structure of elastomers, types of elastomers, vulcanization of rubber, uses of rubber and applications.

Plastics Materials: Introduction, definition and concept, properties of plastics, thermoplastics, thermosetting plastics, deformation of plastics, plastic alloys.

Fundamentals of composites- need for composites – Enhancement of properties -classification of composites – Matrix-Polymer matrix composites (PMC), Metal matrix composites (MMC), Fibre reinforced composites, Applications of various types of composites.

Polymer Matrix Composites

Polymer matrix resins – Thermosetting resins, thermoplastic resins – Reinforcement fibres – various types of fibres. Fibre reinforced plastics (FRP), Glass fibre reinforced plastics (GRP).

Ceramic Matrix Composites

Engineering ceramic materials – properties – advantages – limitations – Monolithic ceramics -Need for CMC – Ceramic matrix - Various types of Ceramic Matrix composites- oxide ceramics – non oxide ceramics – aluminium oxide – silicon nitride – reinforcements – particles- fibreswhiskers. Sintering - Hot pressing – Cold isostatic pressing (CIPing) – Hot isostatic pressing (HIPing).

Advances in Composites

Carbon / carbon composites – Advantages of carbon matrix – limitations of carbon matrix Carbon fibre –

Heat treatment and surface treatment:Heat treatment of steel – Annealing, Normalizing, Hardening and tempering with their types and application to automotive components,

Surface Hardening Techniques:Induction, flame and chemical hardening, coating of wear and corrosion resistance, Electroplating, Phosphating, Anodizing, hot dipping, thermal spraying, hard facing and thin film coatings.

Selection of materials: Factors affecting the selection of materials, Cryogenic wear, corrosion, fatigue, creep and oxidation resistance application. Criteria of selecting materials for automotive components viz cylinder block, Cylinder head, piston, piston ring, Gudgeon pin, connecting rod, crank shaft, crank case, cam, cam shaft, engine valve, gear wheel, clutch plate, axle, bearings, chassis, spring, body panel - radiator, brake lining etc. Materials for heavy duty vehicles: special alloys, plastics, seat fabrics and materials for bumpers.

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Khanna.O.P., "Material Science and Metallurgy ", Dhanpat Rai and Sons.
Agarwal B.K., "Introduction to Engineering Materials", Tata McGraw-Hill.
Dogra Rakesh, "Advances in Material Science", Katson Books.
Mathews F.L. and Rawlings R.D., "Composite Materials", Chapman and Hall, London,

En	ngland, 1st edition, 1994.
	Chawla K.K., "Composite materials", Springer – Verlag, 1987.
	Strong A.B., "Fundamentals of Composite Manufacturing", SME, 1989
	Sharma S.C., "Composite materials", Narosa Publications, 2000.

BTAE 306 MACHINE DRAWING

L T P Internal Marks: 40 1 - 6 External Marks: 60

Principles of drawing: Requirements of production drawing, sectioning and conventional representation, dimensioning, symbols of standard tolerances, machining symbols, Introduction and familiarization of the code IS: 296.

Fasteners: Various types of screw threads, types of nuts and bolts, screwed fasteners, welding joints and riveted joints

Assembly and Disassemblyof the following manually and using computer aided drafting.

- **a)** Couplings: Solid or rigid Coupling, Protected type flange coupling, Pin type flexible coupling, muff coupling, Oldham, universal coupling, claw coupling, cone friction clutch, free hand sketch of single plate friction clutch.
- b) Knuckle and cotter joints
- c) Pipe and Pipe fittings: flanged joints, spigot an socket joint, union joint, hydraulic an expansion joint
- d) IC Engine Parts: Piston, connecting rod
- e) Boiler Mountings: steam stop valve, feed check valve, safety valve, blow off cock.
- f) Bearings: swivel bearing, thrust bearing, Plummer and angular plumber block
- g) Miscellaneous: Screw Jack, Drill Press Vice, Crane hook.

Drafting of simple mechanical components on computer.

NOTE:

Drawing Practice is to be done as per IS: 296 code. First angle projection to be used. Drawings should contain bill of materials and should illustrate finish.

The syllabus given above indicates the broad outlines and the scope of the subject to be covered. It is not necessary to cover all the drawing exercises of the types of machine tools mentioned above.

Bo	ooks
	Singh Ajit, "Machine Drawing", Tata McGraw Hill.
	Bhatt N.D., "Machine Drawing", Charotar publications.
	Sidheshwar N., "Machine Drawing", Tata McGraw Hill.
	Gill P.S., "Machine Drawing", B.D. Kataria and Sons.
	Narayanan V. Lakshmi and Mathur, "Textbook of Machine Drawing", Jain Brothers.
	Dhawan R.K., "Machine Drawing", S. Chand.

BTAE 307 Mechanics of Materials LAB

L T P
--2

Internal Marks: 30
External Marks: 20

List of Experiments

- 1. To perform tensile test in ductile and brittle materials and to draw stress-strain curve and to determine various mechanical properties.
- 2. To perform compression test on C.I. and to determine ultimate compressive strength.
- 3. To perform shear test on different materials and determine ultimate shear strength.
- 4. To perform any one hardness test (Rockwell, Brinell & Vicker's test) and determine hardness of materials.
- 5. To perform impact test to determine impact strength.
- 6. To perform torsion test and to determine various mechanical properties.
- 7. Study of performance of Fatigue & Creep tests
- 8. To perform bending test on beam (wooden or any other material) and to determine the Young's modulus and Modulus of rupture
- 9. To perform Torsion test on helical springs in tension and compression and to determine modulus of rigidity/stiffness

BTAE 308/406 Internal Combustion Engines LAB

L T P
- - 2

Internal Marks: 30
External Marks: 20

- 1. Study of layout of different components in an IC Engine
- 2. Study and draw a valve timing diagram for a 4-stroke multi cylinder engine
- 3. Study of valve actuating mechanisms of a multi cylinder engine
- 4. Study of different carburetors in Indian make of vehicles
- 5. Study of different fuel injection system in Indian make of vehicles
- 6. Trouble shooting in an IC engine
- 7. Morse test on petrol and diesel engines.
- 8. Heat balance test on an automotive engine.
- 9. Performance study of IC engine at full throttle and part throttle conditions with alternative fuels and their comparisons
- 10. Exhaust emission analysis of an SI and CI engine.
- 11. Study of emission control systems on a vehicle.

BTAE 309 Manufacturing Processes Lab

L T P
--2

Internal Marks: 30
External Marks: 20

List of Experiments

Welding Practical's

- 1. Study of Arc welding equipment and making a weld joint by this process.
- 2. Study of MIG welding equipment and making a weld joint by this process.
- 3. Study of Spot welding and preparing a weld joint by this process.

Machining Practical's

- 1. Study of constructional features of following machines through drawings/ sketches and an exercise based on them:-a) Universal milling machine
- b) Grinding machines (Surface, cylindrical)
- c) Hydraulic Press

Industrial Visit to demonstration of Machines

Fourth Semester

BTAE 401 Automotive Chassis Systems

L T P

3 - - External Marks: 40

External Marks: 60

Introduction

Types of chassis layout with reference to power plant locations and drive, Vehicle frames. Load acting on vehicle frame due to different systems.

Front Axle & Steering System

Types of front axles, Constructional details, materials. Front wheel geometry viz. Castor, Camber, King pin inclination, Toe. Wheel Alignment. Steering geometry. Ackerman and Davis steering system. Different types of steering gear boxes. Steering linkages and their layouts. Power and power assisted steering. Steering of crawler tractors. Multi axle steering systems.

Driveline and Differential

Effects of driving thrust and torque reactions. Hotch kiss drive, torque tube drive and radius rods. Transverse rods. Propeller shaft, Universal joints. Constant velocity universal joints. Drive Shaft. Front wheel drive. Different types of final drives. Spiral bevel gear and hypoid gear final drives. Double reduction and twin speed final drives. Differential principles. Constructional details of a differential gear unit. Non-slip and Limited slip differential. Differential locks - Differential housings. Comparison of front wheel, rear wheel and all wheel drive arrangement.

Drive axles

Construction of rear axles. Types of loads acting on rear axles. Fully floating, three quarter floating, and semi floating rear axles. Rear axle housing. Construction of different types of axle housing, multi axled vehicles. Construction details of multi drive axle vehicles. Dead axles.

Suspension system

Need of suspension system, Types of suspension, Suspension springs, Constructional details and characteristics of leaf, coil and torsion bar springs, Independent suspension, Types: Mc Pherson strut, Double wishbone, Five link type, etc, Rubber suspension, Pneumatic suspension, Shock absorbers.

Wheels and Tires

Types of wheels – wire spoke, disc – solid and split type, alloy type, offset, onset & zero set, denomination of rim. Tires, materials, construction, structure, denomination and function of tires, types of tires, comparison of radial and bias ply tires. Tubes – construction and types, Tubeless tires. Tire inflation, effects of tire pressure on tire performance. Tire wears patterns and their causes. Rolling Resistance and self aligning torque, Wheel Balancing – need, procedure. All season tires, tire quality grading, changing tire sizes. Run flat tires (RFT), new heat resistant tires for better mileage, fuel efficient handling and safety.

Braking System

Weight transfer during braking and stopping distances. Classification of brakes - drum brakes and disc brakes. Constructional details. Theory of braking, Brake split and proportioning. Mechanical, hydraulic and pneumatic brakes - Servo brake, power and power-assisted brakes -Different types of brake retarders like eddy current and hydraulic retarder. Skidding of wheels on braking and remedies, Anti lock braking systems:-types, system components, operations, fluids. Power Brakes and Parking Brakes, Additive, self energizing brakes, regenerative and emergency braking system.

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Text	$\mathbf{p}_{\mathbf{a}}$	alza.
I ext	130	DKS.

☐ Reimpell and Betzler, "The Automotive Chassis: Engineering Principles", Second Edition
Butterworth Heinemann London.
☐ Giancarlo Genta, "The Automotive Chassis volume I and volume II", Springer.
☐ Heinz Heisler, "Advanced Vehicle Technology", Second Edition Butterworth Heinemann

London.

- ☐ Gilles T., "Automotive Chassis Brakes Steering and Suspension", Thomson USA.
- □ Newton Steeds and Garrot, "Motor vehicles ", Butterworths, London.
 □ Judge A.W., "Mechanism of the car ", Chapman and Halls Ltd., London.

BTAE 402 Mechanics of Machines

L T P
41
Internal Marks: 40
External Marks: 60

Basic Concept of machines: Link mechanism kinematic pair and chain, principles of inversion, inversion of a four bar chain, slider-crank-chain, double slider-crank chain and their inversions, kinematic pairs.

Determination of forces and couples for a crank, inertia of reciprocating parts, dynamically equivalent system, analytical and graphical method, inertia force analysis of basic engine mechanism torque required to overcome inertia and gravitational force of a four bar linkage.

Belts, Ropes and Chains: Material, types of drives, idle pulley, intermediate or counter shaft pulley, angle and right angle drive, quarter turn drive, velocity ratio, crowning shaft pulley, loose and fast pulley, stepped or cone pulleys, ratio of tension on tight and slack sided of belts, HP transmitted by belts including consideration of creep and slip, centrifugal tensions and its effect on HP transmitted. Use of gravity, idle, flat, V-belts and rope materials. Length of belt, rope and chain drives, type and cone type.

Cams: Types of cams and follower, definitions of terms connected with cams, displacement velocity and acceleration diagrams for cam followers. Analytical and Graphical design of cam profiles with various motions (SHM, uniform acceleration and retardation).

Flywheels: Turning moment and crank effort diagrams for reciprocating machines Fluctuations of speed, coefficient of fluctuation of speed and energy, Determination of flywheel mass and dimensions for engines and Punching Machines

Governors: Function, types and characteristics of governors, Watt, Porter and Proell governor. Hartnell and Willson Hartnell, spring loaded governors, Simple numerical problems on these governors. Sensitivity, stability, isochronisms and hunting of governors, Governor Effort and power controlling force curve, effect of sleeve friction.

Balancing: Classifications, need for balancing, balancing of single and multiple rotating masses, static and dynamic balancing, primary and secondary balancing for reciprocating masses, partial balancing of locomotives, swaying couple, hammer blow, variation in tractive effort, balancing of V-engine, concept of direct and reverse crank, balancing of machines, rotors, reversible rotors.

Books

☐ Lal Jagdish, "Theory of Mechanisms and Machines", Metropolitan Book Co. Pvt. Ltd.	
New Delhi.	
□ Rattan S. S., "Theory of Machines", Tata McGraw Hill, New Delhi.	
☐ Beven Thomas, "Theory of Machines", Longman's Green & Co., London.	
☐ Green W. G., "Theory of Machines", Blackie and Sons, London.	
ShigleyI.E. and Uicker J.R., "Theory of Machines", Mcgraw Hill, New York.	

BTAE 403 Fluid Mechanics and Machinery

L T P
41 External Marks: 40
External Marks: 60

Fluid and their properties: Concept of fluid, difference between solids, liquids and gases; ideal and real fluids; capillarity, vapors pressure, compressibility and bulk modulus; Newtonian and non-Newtonian fluids.

Fluid Statics: Concept of pressure, Pascal's law and its engineering applications, Hydrostatic paradox. Action of fluid pressure on a plane (horizontal, vertical and inclined) submerged surface, resultant force and center of pressure, force on a curved surface due to hydrostatic pressure. Buoyancy and flotation, stability of floating and submerged bodies, metacentric height and its determination.

Fluid Kinematics: Classification of fluid flows, velocity and acceleration of fluid particle, local and convective acceleration, normal and tangential acceleration, streamline, path line and streak line, flow rate and discharge mean velocity, continuity equation in Cartesian and cylindrical, polar coordinates. Rotational flows, rotation velocity and circulation, stream and velocity potential functions, flow net.

Fluid Dynamics: Euler's equation, Bernoulli's equation and steady flow energy equation; representation of energy changes in fluid system, impulse momentum equation, kinetic energy and momentum correction factors, flow along a curved streamline,

Dimensional Analysis and Similitude: Fundamental and derived units and dimensions, dimensional homogeneity. Rayleigh's and Buckingham's Pi method for dimensional analysis. Dimensionless numbers and their significance, geometric, kinematic and dynamic similarity, model studies.

Introduction to Laminar and Turbulent Flows. Flow in circular cross- section pipes. Turbulent flows and flow losses in pipes, Darcy equation, minor head losses in pipes and pipe fittings, hydraulic and energy gradient lines.

Fluid Flow Measurements: Manometers, pitot tubes, ventui meter and orifice meters, orifice, mouthpieces, notches and weirs, rotameter.

Fluid machinery

Basic components of a turbo machine and its classification on the basis of purpose, fluid dynamic action, operating principle, geometrical features, path followed by the fluid. Classification, Principle of operation of centrifugal and axial pumps, Construction, operation and utility of simple accumulator, intensifier, gear, vane and piston pumps.

Books

DOORS	
☐ Kumar D.S., "Fluid Mechanics and Fluid Power Engineering", Kataria and S	ons
Publishers.	
☐ Massey B.S., "Mechanics of Fluids", Van Nostrand Reinhold Co.	
□ Douglas J.F., "Fluid Mechanics", Poitman.	
☐ Streetes V.L. and Wylie E.B., "Fluid Mechanics", Mcgraw Hill Book Co.	
☐ Lal Jagdish, "Hydraulic Machines", Metropolitan Book Co Pvt. Lt.	

BTAE 404 Automotive Electrical Systems

L T P
4 -
Internal Marks: 40
External Marks: 60

Introduction

Earth returns and insulated return systems, 6, 12, and 24-volt systems. Positive & negative earth systems, Fusing of circuits, relays, switches, low and high voltage automotive cables, wiring diagram for typical automotive wiring systems, maintenance and servicing.

Batteries

Principles of lead acid cells and their characteristics - construction and working of lead acid battery, types of batteries, testing of batteries, effect of temperature on: capacity and voltage, battery capacity, voltage, efficiency, charging of batteries, sulphation and desulphation, maintenance and servicing, Battery failures & checking, Maintenance free Batteries, High energy and power density batteries for electric vehicles.

Charging system

Principle of generation of direct current. Shunt generator characteristics. Armature reaction. Third brush regulation. Cut-out. Voltage & current regulators, compensated voltage regulator. Alternators - principle, constructional and working aspects, bridge rectifiers. Principle of Magneto, Flywheel Magneto, Maintenance and servicing. Trouble shooting in charging systems.

Starting system

Condition at Starting – starting torque and power requirements, behavior of starter during starting. Series motor and its characteristics. Principle & construction of starter motor. Working of different starter drive units, care & maintenance of starter motor. Starter switches. Safety mechanism. Maintenance, servicing and trouble shooting.

Ignition system

Types, construction & working of battery & coil and magneto ignition systems. Relative merits, Ballast Resistor, Ignition coil, Distributor, Contact breaker Point, centrifugal and vacuum advance mechanisms, Limitations of conventional ignition systems, Transistorized Ignition systems, Spark plugs - construction, different types, plug fouling, maintenance, servicing and fault diagnosis, Electronic Ignition system. Programmed ignition, distributor less ignition.

Lighting system

Principle of automobile illumination, headlamp construction and wiring, reflectors – types, signaling devicesflashers, stop lights, fog lamps, auxiliary lighting-engine, passenger, reading lamp. Regn-plate lamps. Automatic illumination system. Head light levelling devices. Study of a modern headlight system with improved night vision.

Electrical Equipment and Accessories

Oil pressure gauge, fuel level gauge, engine temperature gauge, electrical fuel pump, speedometer, odometer, trip meter, engine rpm meter, Headlamp & Windshield washer and wiper, heaters and defrosters, horns, stereo/radio, power antennae. Central locking, power window winding. Sun/Moon Roof. Motorized rear view mirrors, reverse warning, Bumper collision warning. Other accessories in modern vehicles.

Fuel Cells

Thermodynamic aspects; types-hydrogen and methanol, power rating and performance. Various components and working of fuel cell, Heat dissipation.

Drive Motors and controllers:

Drive arrangements in Hybrid and Electric vehicles. Drive motors: types and construction. Controlling of motor operations. Motor-generator in hybrid vehicles and its controls.

Books

☐ Kohli P.L., "Automotive Electrical Equipment", Tata McGraw-Hill.

☐ Chapman, "Principles of Electricity and Electronics for the Automotive Technician"
Γhomson Asia, 2000.
Judge A.W., "Modern Electrical Equipment of Automobiles", Chapman & Hall, London.
☐ Vinal G.W., "Storage Batteries", John Wiley & Sons Inc.
W.H. Crouse, "Automobile Electrical Equipment", McGraw Hill Book Co. Inc.
☐ F.G. Spreadbury, "Electrical Ignition Equipment", Constable & Co Ltd.

BTAE 405 Automotive Fuels & Emissions

L T P Internal Marks: 40 External Marks: 60

SECTION A

Introduction to Fuels

Classification of automotive fuels and drivetrains, Scenario of conventional auto fuels, Oil reserves of the world fuel quality aspects related to emissions, technological up gradations required, Need for alternate fuel, business driving factors for alternative fuels, roadmap for alternative fuels, alternate fuel development worldwide.

Automotive Fuels: Properties, production, storage, handling, performance and safety aspects, advantages and disadvantages, Emissions, Engine modifications of the following

o Gaseous Automotive Fuels: Hydrogen, Compressed natural gas, Liquefied petroleum gas:

- o Bio -Fuels
- o Biogas, Biodiesel:
- o Alcohols
- o Methanol, Ethanol, DEE, DME:
- o Synthetic alternate Fuels
- o Wood Gas, Tyre Pyrolysis Oil:
- o Reformulated Conventional Fuels
- o Emulsified Fuels:

Future alternative fuels

Ammonia: properties, ammonia in nature, hazards, carrier for hydrogen, storage, stationary engine application, ammonia for fuel cell vehicles.

Boron: properties, overview of the boron – water process, features, analysis.

Water:Japanese water car, water fuel cell, hydrogen boosters, water to gas technology.

SECTION B

Introduction to emission

Pollutants, sources, formation of HC and CO in SI engines, NO formation in SI and CI engines, Particulate emission from SI and CI engines, Smoke Emission in CI engines. Effect of operating variables on Emission formation, Transient operational effects on pollution

SI Engine & CI Engines Combustion and Pollutant Formation

Basic Chemistry combustion - HC and CO formation in 4-stoke and 2-stroke SI engines - NO formation, - Particulate emissions, - Effects of operating variables on emission formation. Smoke emissions, Color and aldehyde emissions. Photochemical smog, Sulphur, Phosphorus emissions,

Post Combustion Treatment

Introduction, physical conditions and exhaust gas compositions before treatment, catalytic mechanism. Thermal reactions, installation of catalyst in exhaust lines, NOx treatment in diesel engines. Diesel trap oxidizers

Control Techniques Engine Emission Reduction

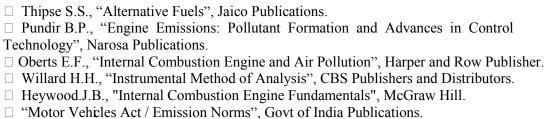
Design changes - Optimization of operating factors - Exhaust gas recirculation - Fumigation - Air injection PCV system - Exhaust treatment in SI engines - Thermal reactors - Catalytic converters - Catalysts - Use of unleaded petrol.

Test Procedure & Instrumentation for Emission Measurement

Test procedures, NDIR analyzer, thermal conductivity and flame ionization detectors,

Chemiliuminescent analyzer, analyzers for NOx, Gas chromatograph - Orsat apparatus -Smoke meters, spot sampling and continuous indication types like Bosch, Hart ridge.

Text Books:



BTAE 406/308 Automotive Chassis Systems LAB

L T P
--2

Internal Marks: 30
External Marks: 20

List of Experiments

- 1. Study of layout of a chassis and its different components, of a vehicle.
- 2. Trouble shooting in different types of steering systems mechanical and power and various steering linkages.
- 3. Measurement of steering geometry angles Wheel Alignment.
- 4. Study of impact of steering geometry angles on vehicle
- 5. Study of different types of wheels (rims) and tires and their defects
- 6. Conducting Wheel balancing of a given wheel assy.
- 7. Trouble shooting in Propeller Shafts and Drive shafts including constant velocity joints.
- 8. Trouble shooting in different types of dead axles (front or rear)
- 9. Trouble shooting in different types of live axles and Differential systems.
- 10. Trouble shooting in suspensions of following types:
- a) Leaf Spring
- b) Double Wishbone with Torsion Bar or Coil Spring
- c) McPherson Strut Type
- d) Five Bar Link type
- e) Air Suspension system
- f) A shock absorber (damper)

Trouble shooting in braking system in master and wheel cylinder, drum and disc brakes, overhauling and adjusting of system and its testing on brake tester

BTAE 407 Fluid Mechanics and Machinery LAB

L T P
--2

Internal Marks: 30
External Marks: 20

List of Experiments

- 1. To study the flow through a variable area duct and verify Bernoulli's energy equation.
- 2. To determine the coefficient of discharge for an obstruction flow meter (venturi meter/ orifice meter)
- 3. To study the transition from laminar to turbulent flow and to ascertain the lower critical Reynolds number.
- 4. To determine the hydraulic coefficients for flow through an orifice.
- 5. To determine the friction coefficients for pipes of different diameters.
- 6. To determine the head loss in a pipe line due to sudden expansion/ sudden contraction/ bend.
- 7. To determine the velocity distribution for pipeline flow with a pitot static probe.
- 8. To study the constructional features of reciprocating pump and to perform test on it for determination of pump performance
- 9. To draw the various characteristics of Centrifugal pump

BTAE 408 Automotive Electrical Systems LAB

L T P
--2

Internal Marks: 30
External Marks: 20

List of Experiments

- 1. To understand the layout of complete wiring system of an automobile.
- 2. Perform the various tests for checking the battery condition.
- 3. To understand and test the charging circuit and charging motor.
- 4. To conduct performance test on a dynamo, alternator & starter motor.
- 5. To understand & test the starting circuit and trouble shooting in it.
- 6. Understand and test the conventional ignition system, setting of contact breaker points and spark plug gap.
- 7. Understand the working and testing of an Electronic Ignition system
- 8. Understand and test the lighting circuit of a car.
- 9. Conduct headlamp focusing as per the procedure.
- 10. Study the working of different accessories of a modern car
- 11. To study the layout / working of a Fuel Cell powered electric car.

Fifth Semester

BTAE-501 VEHICLE BODY ENGINEERING

L T P Internal Marks: 40
4 1 - External Marks: 60

Introduction: Classification of automobiles on different basis, Types of vehicle bodies, requirements of automobile body, constructional details.

Car body details: Types: Saloon, hatchback, convertibles, Limousine, Estate Van, racing and sports car, etc. Car body construction types – frame and unitary (monocoque), various body panels and their constructional details

Bus body details: Types: Mini bus, single and double Decker, split level and articulated bus, Bus body lay out, Floor height, Engine location, Entrance and exit location, Seating dimensions, Constructional details: Frame construction, Double skin construction, Types of metal section used, Regulations, Conventional and integral type construction.

Commercial vehicle details: Types of commercial vehicles. Commercial vehicle body details, flat platform, drop side, fixed side, tipper body, tanker body, tractor trailer.

Body loads: Idealized structure, structural surface, shear panel method, symmetric and asymmetric vertical loads in a car, longitudinal load, and different loading situations.

Body materials, trim and mechanisms: Carbon fibers, plastics, timber, GRP; ferrous and non-ferrous materials used in vehicle. Corrosion and anticorrosion method. Paint and painting process, Corrosion, Anticorrosion methods, Body trim items, Body mechanisms.

Special Purpose vehicle details: Various types, Needs and constructional details - Fire station vehicle, tankers, pumping vehicles, ladder vehicle, Concrete mixer transport vehicles; Ambulance, Towing vehicle, Road trains, Off road vehicles, cement trucks.

Safety in vehicle design: Basics of impacts protection, design for crashworthiness, front impact and side impact analysis, bumper system, energy absorbent forms. Indian Motor acts and its application- The motors vehicle acts 1988, Driving license, Registration of vehicles, Rules of the road, Motor Insurance.

Books:

- 1. J Powloski, "Vehicle Body Engineering", Business Books Ltd., London.
- 2. Kirpal Singh, "Automobile Engineering Vol-1", Standard Publishers distributor's
- 3. Braithwaite J.B., "Vehicle Body building and drawing ", Heinemann Educational Books Ltd., London.
- 4. Sydney F. Page "Body Engineering" Chapman & Hill Ltd., London,
- 5. John Fenton, "Handbook of Automotive Body and Systems Design", Wiley.
- 6. Heinz Hezler "Advance vehicle Technology";

BTAE-502 AUTOMOTIVE TRANSMISSIONS

L T P
4 1
Internal Marks: 40
External Marks: 60

Introduction: Need for Transmission system, Tractive effort and resistances to Motion of a Vehicle, Requirements of transmission system, Classification of Transmission systems, Different Wheel drive systems(Single, Two and Four), Drives (Belt, Chain, Shaft, Hydraulic and Electric drives), Multi-axle drives, Location of transmission system, Different Transmissions units in scooter, car, MUVs and different transport vehicles of Indian make. Clutch: Principle of operation, Constructional details, torque capacity and design aspects of different types of clutches, Operation of single plate: helical spring and diaphragm type, and multi-plate clutch, Centrifugal and Automatic Clutches, Dry and Wet type of clutch, Friction lining materials, Over-running clutches, Modes of Operating clutch — mechanical, hydraulic and electric, Dual Clutch transmission.

Gear box: Determination of gear ratios for vehicles, Different types of gearboxes — sliding, constant and synchromesh type, Need for double declutching and working of synchronizing unit, Power and economy modes in gearbox, Transfer box, Transaxles, Overdrives, Gear shifting mechanisms — mechanical link and wire types, Paddle shift.

Hydrodynamic drive: Fluid coupling- principle of operation, constructional details, Torque capacity, Performance characteristics, Reduction of drag torque, Torque converter, converter coupling- Principle of operation, constructional details & performance characteristics.

Hydrostatic drive: Hydrostatic drive, various types of hydrostatic systems, Principles of hydrostatic drive system, Advantages and limitations, Comparison of hydrostatic drive with hydrodynamic drive, Construction and working of typical Janny hydrostatic drive.

Electric drive: Electric drive, Principle of early and modified Ward Leonard Control system, Advantage & limitations, Performance characteristics.

Automatic transmission & applications: Block diagrams of- Chevrolet "Turbo-glide" Transmission, Power-glide Transmission & Clutch Hydraulic Actuation system, Introduction to Toyota "ECT-i" Automatic Transmission with Intelligent Electronic controls system.

- 1. Singh Kirpal, "Automobile Engineering Vol-1", Standard Publishers distributor's;.
- 2. Jaiganesh S., "Automotive Transmissions", (moallemy.persiangig.com/.../AUTOMOTIVE TRANSMISSION.pdf)
- 3. Newton and Steeds, "Motor vehicles", llliffe Publishers;
- 4. Judge. A.W., "Modern Transmission systems", Chapman and Hall Ltd.;
- 5. Crouse. W.H., Anglin, D.L., "Automotive Transmission and Power Trains construction", McGraw-Hill.

BTAE 503- HEAT TRANSFER

L T P
4 1
Internal Marks: 40
External Marks: 60

Introduction: Concept of heat transfer, Difference between the subject of "Heat Transfer" and its parent subject "Thermodynamics", Different modes of heat transfer - conduction, convection, radiation and Combine mode, Basic laws of conduction, convection & radiation, Effect of temperature and pressure on thermal conductivity of solids, liquids and gases and its measurement, Thermal diffusivity and its significance, Newtonian heating and cooling of solids.

Conduction: Fouier's law of heat conduction, Three-dimensional general conduction equation in rectangular, cylindrical and spherical coordinates involving internal heat generation and unsteady state conditions. Derivation of equations for simple one dimensional steady state heat conduction from three dimensional equations for heat conduction though walls, cylinders and spherical shells (simple and composite), critical thickness of insulation layers on pipes carrying hot fluids. Internal generation cases along with some practical cases of heat conduction. Influence of variable thermal conductivity on conduction through simple cases of walls / cylinders and spheres.

Theory of Fins: Fins, Types of Fins, Straight rod type of fins of uniform cross-section e.g. circular, rectangular or any other cross-section. Heat dissipation from an infinitely long fin, heat dissipation from a fin insulated at tip and loosing at tip. Optimum design of straight find of rectangular and triangular profile cross-sections; fin effectiveness and fin efficiency for straight rod fins of rectangular and circular cross-section.

Heat Exchanger: Function of heat Exchanger, Classification, types and applications of heat Exchangers, elements of heat exchanger and Overall coefficient of heat transfer, Different design criterion for heat exchangers, Log mean temperature difference for evaporator and condenser tubes, Parallel and counter flow heat exchangers, NTU, Calculation of number and length of tubes in a heat exchanger.

Radiation: Process of heat flow in radiation, Definition of Emissivity, Absorptivity, reflectivity and transmissivity, Concept of black and grey bodies, Kirchoff's law and Stefan Boltzmann's law.

Convection Process and Properties: Free and forced convection, laminar and turbulent flow, Newton Rikhman Law, Nusselt Number, significance of dimensionless numbers.

Heat Transfer in IC Engines: Heat transfer and Engine energy balance, Temperature distribution and thermal stresses in piston, cylinder linear, cylinder head, and valves.

Rooks

- 1. Kumar D.S, Fundamentals of Heat and Mass transfer, S.K Kataria and Sons.
- 2. S Domkundwar, A Course in Heat and Mass Transfer, Dhanpat Rai and Sons.
- 3. J P Holmans, Heat transfer, Tata McGraw Hil publishing company limited
- 4. Vijay Gupta, Elements of heat and mass Transfer, New Age International Limited;
- 5. Heywood J., "Fundamental of I.C. Engine", TMH.
- 6. Ganesan.V., "Internal Combustion Engines", Tata-McGraw Hill.

BTAE-504 DESIGN OF AUTOMOTIVE COMPONENTS

L T P Internal Marks: 40
4 1 - External Marks: 60

Meaning of design: Definition and understanding of various types of design, Elaborated Design process.

Design and creativity: Systematic design conceptualization, product design definition & manufacturing considerations in design, underlying principles of design in Aesthetics and ergonomics, free body diagram for components design.

General Design Considerations: Theory of Failure, Selection of materials, Basic criteria of selection of material for automotive parts like piston, cylinder, connecting rod, crankshaft and camshaft, mechanical properties of those materials in brief. Study of Stress concentration, factor of safety under different loading conditions,

Design against Static Loading: Bolted Joints- Understanding the various stresses/ failure in bolted joints, basic and eccentrically loaded bolts, Welded Joints- Design for various loading conditions in torsion, shear or direct loads.

Design against Fluctuating Loading: Design of automobile coupling & Springs, Flywheel, Braking Systems, self energizing brakes, shoe brakes - internal & external expanding, band brakes and disc brakes.

Transmission: Clutch-Design considerations for single plate clutch, centrifugal clutch, cone clutch, energy dissipated, torque transmission capacity of clutch. Gears - Design of spur, helical and straight bevel gears, Final Drive- Design consideration for different types of propeller shafts & rear axles. Bearing - Basics of bearings, their types, nomenclature and Selection criteria.

- 1. Singh Kirpal , "Automobile Engineering Vol-1", Standard Publishers distributor's;
- 2. Automotive Mechanics by Giri. N.K, Khanna Publisher,
- 3. Fundamental of Machine component design by Juvenal R.C, John Wiley, PSG Design Data book by PSG College of Technology,
- 4. J.A. Charles Selection & use of engineering materials –Butterworth Heinemann;
- 5. V.B. Bhandari- Design of Machine Elements -Mc Graw Hill, ED
- 6. Mechanical Engg. Design by Joseph Edward Shigley,

BTAE-505 MEASUREMENTS AND INSTRUMENTATION

LTP Internal Marks: 40
41 - External Marks: 60

Basic Statistical Concepts: Types of Measured Quantities (Discrete and Continuous), Central Tendency of Data, Mode, Median, Arithmetic Mean, Range, Deviation, Variance, Standard Deviation.

Instruments and Their Representation: Introduction, Typical Applications of Instrument Systems, Functional Elements of a Measurement System, Classification of Instruments, Standards and Calibration

Static and Dynamic Characteristics of Instruments: Range and span, accuracy and precision, calibration, hysteresis and dead zone, sensitivity and linearity, threshold and resolution; speed of response, lag, fidelity and dynamic error, dead time and dead zone. Zero, ramp and sinusoidal input signals.

Errors in Measurement: Sources of errors, systematic and random errors; statistical analysis of test-data, probable error and probability tables, ejection of test data; curve fitting, error propagation; Design and planning of experiments and report writing.

Sensors and Transducer: Introduction, Analog and Digital Transducers, Electromechanical; Potentiometric, Inductive and reluctance type, Electromagnetic, Electrodynamics, Eddy Current, Magnetostrictive, Variable Inductance, Linearly Variable Differential Transformer, Variable Capacitance, Piezo-Electric Transducer and Associated Circuits, Unbonded and Bonded Resistance Strain Gages. Strain Gage Bridge circuits, Temperature Compensation, Balancing and Calibration, Opto-Electrical Transducers, Photo Conductive Transducers, PhotoVoltaic Transducers, Digital Transducers, Frequency domain transducer, Vibrating string transducer, Data, Acquisition Systems, Data processing, Data Display and Storage, Modern Automotive Instrumentation, Study of automotive sensors and actuators.

Position, Displacement, and Velocity Measurement: Introduction, Relative motion Measuring Devices, Electromechanical, Optical, Photo Electric, Moire-Fringe, Pneumatic, Absolute Motion Devices.

Force, Acceleration and Torque Measurement: Seismic Devices, Spring Mass & Force Balance Type, Calibration, Hydraulic Load Cell, Pneumatic Load Cell, Elastic Force Devices, Separation of Force Components, Electro Mechanical Methods, Strain Gage, Torque Transducer, Toque Meter.

Pressure Measurement: Moderate Pressure Measurement, Monometers, Piezo Transducer, Dynamic Effects of Connecting Tubing, High Pressure Transducer, Low Pressure Measurement, Calibration and Testing.

Flow Measurement: Quantity Meters, Positive Displacement Meters, Flow Rate Meters, Variable Head Meters, Variable Area Meters, Rotameters, Pitot - static tube Meter, Drag Force Flow Meter, Turbine Flow Meter, Electronic Flow Meter, Electro Magnetic Flow meter. Hot-Wire Anemometer.

Temperature Measurement: Introduction, Measurement of Temperature, Non Electrical Methods, Solid Rod Thermometer, Bimetallic Thermometer, Liquid-in-Glass thermometer, Pressure Thermometer, Electrical Methods, Electrical Resistance Thermometers, Semiconductor Resistance Sensors (Thermistors), Thermo–Electric Sensors, Thermocouple Materials, Radiation Methods (Pyrometry), Total Radiation Pyrometer, Selective Radiation Pyrometer.

- 1. Kumar D. S., "Mechanical Measurements", by, Kataria & Sons.
- 2. Doebelin, "Measurement systems Application and Design", Tata McGraw Hill;2002.
- 3. Francis S. Tse, Ivan E. Morse and Marcel Dekker, "Measurement and Instrumentation

in Engineering" CRC Publishers;

- 4. Alan S. Morris, "Principles of Measurement and Instrumentation", Prentice Hall of India;
- 5. B.C. Nakra and K.K. Chaudhary, "Instrumentation, Measurement and Analysis", Tata McGraw Hill.
- 6. Mechanical Measurements and Control 4th Revised & Englarged Edition; Metropolitan Book Co. Pvt. Ltd.2009

BTAE -506 MEASUREMENTS AND INSTRUMENTATION LAB

LTP Internal Marks: 30 External Marks: 20

List of experiments

- 1. Measurement with the help of vernier caliper and micrometer
- 2. Measurement of an angle with the help of sine bar
- 3. Measurement of surface roughness
- 4. Measurement of speed and torque of an engine.
- 5. Measurement of acceleration and vibrations of the vehicle.
- 6. Calibration of a pressure guage with the help of a dead weight guage tester.
- 7. Measurement of temperature using RTD / thermocouple.
- 8. Determination of frequency & phase angle using C.R.O.
- 9. Measurement of Inductance by Maxwell's Bridge.
- 10. Measurement of flow rate and quantity of air passing in the petrol

BTAE-507 AUTOMOTIVE TRANSMISSIONS LAB

L T P
- - 2

Internal Marks: 30
External Marks: 20

List of experiments

- 1. Study of a layout of transmission system for a front wheel drive, rear wheel drive and a four wheel drive arrangement.
- 2. Trouble shooting in different types of friction clutches.
- 3. Study of layout of gears and shafts in a manual type gearbox and a transaxle & their troubleshooting.
- 4. Study of layout in a manual & automatic gearbox for a two wheeler & its troubleshooting.
- 5. Study of layout of an automatic gearbox.
- 6. Study of gear shifting controls in an automatic gearbox & its troubleshooting.
- 7. Study of a manual and electric transfer case & its troubleshooting.
- 8. Study of an electric drive in an Electric vehicle.

BTAE-508 VEHICLE BODY ENGINEERING LAB

L T P
- - 2

Internal Marks: 30
External Marks: 20

List of experiments

- 1. Study of typical car body construction and propose new design sketches.
- 2. Study driver's seat position, passenger seat position, its requirement and construction of typical truck/bus body and propose new design sketches.
- 3. To prepare the analysis of the vehicle body weight and the weight distribution in different conditions and its effect on tractive performance.
- 4. Measurement of drag, lift force of a scaled model in wind tunnel
- 5. Study the anti corrosion and body painting and repainting procedures.
- 6. Study the construction of a special purpose vehicle.
- 7. To prepare the analysis of the vehicle body weight and the weight distribution in different conditions and its effect on steering performance.

Sixth Semester

BTAE 601 COMPUTER AIDED AUTOMOTIVE DESIGN

L T P
Internal Marks: 40
4 1 External Marks: 60

Introduction: Study and selection of vehicle specifications - Choice of Cycle, fuel, speed, cylinder arrangement, number of cylinders, method of cooling, material, design variables and operating variables affecting performance and emission.

Bearing, Belts and Chains systems: Design of sliding and rolling type of bearings, Details of design of bearing housings, Design for the selection of V-belt, toothed belt and chains, Design of pulley for belt, sprocket for chain.

Engine Design: Design of Engine Components, Cylinder and Cylinder Liner, Piston, Piston Head or Crown, Piston Rings, Piston Skirt, Piston Pin, Connecting Rod, Crankshaft, Bearing Pressure and Stresses in Crankshafts, Design for Centre Crankshaft, Valve Gear Mechanism, Valves, Rocker Arm.

Axle and Steering system: Study of loads, moments & stresses in different sections of front axle, king pin bearing and wheel spindle bearing, optimizing sizes of steering linkages, final drive design considerations in different types of propeller shafts, final drive & rear axle.

Resistance to Vehicle Motion: Calculation and plotting the curves of air, rolling and gradient resistances, driving force – Engine power, speed, rear axle ratio, Torque and mechanical efficiency at different vehicle speeds.

Performance Curves: Resistance, Power and torque curve, Driving force against vehicle speed – Acceleration and grad-ability in different gears for a typical car or truck plotted from specifications.

Gear Ratios: Determination of Gear Ratios, Acceleration and grad-ability - typical problems. **Books**

- 1. Giri N.K., "Automobile Mechanics" Khanna Publishers ,New Delhi;
- 2. Heldt P.M., "High Speed Combustion Engine" Oxford & IBH Publishing Co., Calcutta;
- 3. Design Data Book by PSG College of Technology, Coimbatore;
- 4. Juvenal R.C., "Fundamental of Machine Component Design", John Wiley.
- 5. Kevin L Hoag, "Vehicular Engine Design", SAE Publication;
- 6. Shigley J.E., "Mechanical Engg. Design", MGH;

BTAE 602: AUTOMOTIVE HEATING, VENTILATION AND AIR CONDITIONING

L T P
Internal Marks: 40
4 1 External Marks: 60

Air conditioning fundamentals: Fundamentals of refrigeration, basics of vehicle air conditioning system, location of air conditioning component in a car – schematic layout of a refrigeration system, component like compressor, condenser, fan blower, expansion device – expansion valve calibration, evaporator pressure regulator, low and high pressure switch.

Air conditioning heating system: Automotive heaters — manually controlled air conditioner — heater system —automatically control air conditioner — air conditioning protection with heater diagnosis chart.

Refrigerants: Introduction, classification, properties, selection criteria, commonly used refrigerants, eco-friendly refrigerants, global warming and ozone forming potential of refrigerants, containers, handling of refrigerants.

Psychrometry: Introduction, Psychometric properties, Inside and outside design conditions of air conditioning system. Air distribution: introduction, factors affecting design of air distribution system, types of air distribution system, air flow through the dashboard recalculating unit, duct system, ventilation, vacuum reserve.

Air conditioning maintenance and service: Cause of air conditioner failure, trouble shooting of air conditioning system, servicing heater system, removing and replacing components, leak testing, compressor service, charging and discharging, performance testing.

- 1. Automotive air Conditioning William H. Crouse, Tata McGraw Hill publication;
- 2. Automotive air Conditioning, Mitchell information service, PHI;
- 3. Hucho. W.H. "Aerodynamic of Road Vehicles" Butterworths Co.,

BTAE 603 VEHICLE DYNAMICS

L T P Internal Marks: 40 4 1 - External Marks: 60

Introduction: Fundamental of vibration, Mechanical vibrating systems, Modeling and Simulation - Model of an automobile -Single, two and multi degrees of freedom systems – Free, forced and damped vibrations, Magnification factor -Transmissibility - Vibration absorber.

Multi Degree of Freedom Systems: Closed coupled system - Eigen valve problems - Far coupled Systems - Orthogonality of mode shapes - Modal analysis - Forced vibration by matrix inversion. Approximate methods for fundamental frequency - Dunkerley's lower bound - Rayleigh's upper bound - Hozler method for close coupled and branched systems. **Suspension And Tyres**: Requirements, Sprung mass frequency, Wheel hop, wheel wobble, wheel shimmy, Choice of suspension spring rate, Calculation of effective spring rate, Vehicle suspension in fore and apt directions. Ride characteristics of tyre - Effect of driving and braking torque - Gough's tyre characteristics.

Vehicle Handling: Over steer, under steer, steady state cornering, Effect of braking, driving torques on steering, Effect of camber, transient effects in cornering, Directional stability of vehicles.

Stability of Vehicles: Load distribution, Calculation of Tractive effort and reactions for different drives - Stability of a vehicle on a slope, on a curve and a banked road.

- 1. Gillespie.T.D., Fundamental of Vehicle Dynamics, Society of Automotive Engineers, USA:
- 2. Heldt.P.M., "Automotive Chassis", Chilton Co., New York;
- 3. Giles.J.G. Steering, Suspension and Tyres, Illiffe Books Ltd, London
- 4. Giri.N.K., Automobile Mechanics, Khanna Publishers. New Delhi
- 5. Rao.J.S. & Gupta.K., Theory and Practice of Mechanical Vibrations, Wiley Eastern Ltd., New Delhi;

BTAE-604 AUTOMOTVE AERODYNAMICS

L T P
4 1
Internal Marks: 40
External Marks: 60

Introduction: Scope, historical developments, fundamental of fluid mechanics, flow phenomenon related to vehicles, external and Internal flow problem, resistance to vehicle motion, performance, fuel consumption and performance potential of vehicle aerodynamics, engine cooling requirement, air flow to passenger compartment, duct for air conditioning, cooling of transverse engine and rear engine.

Aerodynamic Drag of Cars: Cars as a bluff body, flow field around car, drag force, types of drag force, analysis of aerodynamic drag, drag coefficient of cars, strategies for aerodynamic development, low drag profiles.

Shape Optimization Of Cars: Front end modification, front and rear wind shield angle, boat tailing, hatch back, fast back and square back, dust flow patterns at the rear, effects of gap configuration, effect of fasteners.

Vehicle Handling: The origin of forces and moments on a vehicle, lateral stability problems, methods to calculate forces and moments — vehicle dynamics under side winds, the effects of forces and moments, characteristics of forces and moments, dirt accumulation on the vehicle, wind noise, drag reduction in commercial vehicles.

Wind Tunnels For Automotive Aerodynamics: Introduction, principle of wind tunnel technology, limitation of simulation, stress with scale models, full scale wind tunnels, measurement techniques, equipment and transducers, road testing methods, numerical methods.

- 1. Hucho. W.H. "Aerodynamic of Road Vehicles" Butterworths Co., Ltd.;
- 2. A. Pope, "Wind Tunnel Testing" John Wiley & Sons, 2nd Edition, New York
- 3. Automotive Aerodynamic: Update SP-706 SAE
- 4. Vehicle Aerodynamics SP-1145 SAE;

BTAE 605 VEHICLE SAFETY ENGINEERING

L T P
4 0
Internal Marks: 40
External Marks: 60

Introduction: Design of the body for safety, engine location, deceleration of vehicle inside passenger compartment, deceleration on impact with stationary and movable obstacle, concept of crumple zone, safety sandwich construction, monocoque chassis construction. **Safety Concepts**: Active safety: driving safety, conditional safety, perceptibility safety, operating safety, passive safety: exterior safety, interior safety, deformation behavior of vehicle body, and speed, stopping distance.

Safety Equipments: Seat belt, regulations, automatic seat belt tightening system, collapsible steering column, tilt-able steering wheel, air bags, electronic system for activating air bags, bumper design for safety, Anti-lock Braking System (ABS), introduction to Electronic Stability Programme (ESP) & Electronic Brake Force Distribution (EBD).

Collision Warning and Avoidance: Collision warning system, causes of rear end collision, frontal object detection, rear vehicle object detection system, object detection system with braking system interactions, pedestrian detection.

Comfort And Convenience System: Steering and mirror adjustment, central locking system, Garage door opening system, tyre pressure control system, rain sensor system, environment information system.

- 1. Bosch, "Automotive Handbook" 5th edition SAE publication;2000.
- 2. J.Powloski "Vehicle Body Engineering" Business books limited, London;1969.
- 3. Ronald. K. Jurgen "Automotive Electronics Handbook" Second edition- McGrawHill Inc.; 1999.
- 4. Hucho. W.H. "Aerodynamic of Road Vehicles" Butterworths Co., Ltd.;1997.

BTAE607 COMPUTER AIDED DESIGN AND MANUFACTURING LAB

L T P
Internal Marks: 30
External Marks: 20

List of experiments

A. Introduction to modeling (using any CAD software):

- 1. 2D drawing using sketcher 2 Drawings 2 Hrs
- 2. 3D modeling using 3D features (Modeling of Screw Jack, Brake Pedal, Clutch, Steering Linkage, Carburettor, F. I. P., any four components)6 Hrs
- 3. Assembling and drafting (any 2 above mentioned assemblies) with proper mating conditions and interference checking. 6 Hrs
- 4. Surface modeling (Any two of above assemblies) 4 Hrs

B. Computer Aided Manufacturing:

- 1. Manual part programming on CNC Lathe and CNC Milling (4 programs, 2 for each) $$4\ hrs$
- 2. Computer Aided part programming for CNC Lathe and CNC Milling to generate tool path, NC code, and Optimization of tool path (to reduce machining time) using any CAM software.

 4Hrs

BTAE 608: AUTOMOTIVE HEATING, VENTILATION AND AIR CONDITIONING LAB

L T P
- - 2

Internal Marks: 30
External Marks: 20

List of experiments

- 1. Study of various elements of a vapour compression refrigeration system.
- 2. Study and performance testing of an automobile refrigerator system.
- 3. Study and performance testing of an automobile heating system.
- 4. Calculation/ Estimation of cooling load for a Vehicle.
- 5. Calculation/ Estimation of heating load for a Vehicle.
- 6. Study the performance of air-conditioning heating and ventilation of two vehicles.

BTAE 613: TRACTORS & EARTH MOVING MACHINERY

L T P
4 0
Internal Marks: 40
External Marks: 60

Introduction: Classification of special purpose vehicles, wheel type, track type & their applications.

Working principles: Study of working principles & design considerations of different systems like power system, lubrication, electrical, braking, steering system.

Transmissions & Final Drive: Auxiliary transmission, compound transmission, twin & triple countershaft transmissions and planetary transmission, Final drives: types of reductions like single reduction, double reduction final drives and planetary final drives, PTO shaft. Earth Moving Machinery: Constructional & working features of Bull Dozer, Front end loader, ripper, shovel, excavator, dumper, forklift, scraper, compactors.

Tractors & agricultural implements: Classification of tractors, main tractor assemblies, functions of farm tractors, types of engine & transmissions used, braking system, Specifications of wheels and tyres, dual versus tandem tyres, applications of tractors, forces acting on a tractor on move, parallel pull and rolling resistance, tractor stability and weight distribution, maintenance and operation of tractors, differential lock.

Mobile Cranes: Basic characteristics of truck cranes, stability & design features, control systems & safety devices.

Miscellaneous Topics: Tracked vehicles, articulated vehicles, multi-axle vehicles. Books:

- 1. C.P. Nakra, "Farm Machines and Equipment", Dhanpat Rai Publications, New Delhi
- 2. J. Konard, "Manual of Tractors", Asia Publishing House.
- 3. Jain and Roy, Tractors and Agriculture Equipment
- 4. David A. Day, Neal B. H. Benjamin, "Construction Equipment Guide", Wiley;

Seventh/Eighth Semester

BTAE 701 HYDRAULIC & PNEUMATICS SYSTEM FOR AUTOMOBILE

L T P
4 0
Internal Marks: 40
External Marks: 60

SECTION-I

Introduction to Fluid Power: Application of hydraulics and pneumatics in various fields of engineering, properties of fluids, effect of temperature, Hydraulic symbols- Circuit elements, fluid pumps, motors, valves, types of control, reservoirs, advantages and disadvantages of hydraulic systems.

Elements of Hydraulic System: Pumps- Types of pumps and its selection. Hydraulic cylinders and rams- IISingle acting and double acting, telescopic, seals, design considerations for pump, motor, cylinder and ram, fluid power plumbing requirements, type and purpose of strainer, filter, accumulator and its types, design considerations, reservoir, fluid temperature control, types of heat exchangers.

Control of Hydraulic Elements: Types of pressure control, Directional control valves-Two way, four way two position, four way three position, manual operated, solenoid operated. Flow control valves, pressure switches, check valves, quick exhaust valve.

Hydraulic Circuits: Pressure regulating circuit, speed control circuit, accumulator circuit, booster and intensifier circuit, motion synchronizing circuit, servo circuit.

SECTION - II

Introduction to Pneumatics:

Application of pneumatics in engineering, basic requirements of pneumatic system, comparison with hydraulic system

Elements of Pneumatic System: Air compressor - Types, selection criteria, capacity control, piping layout, fittings and connectors, pneumatic control, Direction control valves, two way, three way, four way check valves, flow control valves, pressure control valves, speed regulators. Quick exhaust valves, solenoid, pilot operators, Cylinders- Types and their mountings, hoses and connections, Air motors- Types, comparison with hydraulic and electric motor. Filters- Types of filters, regulators, lubricators, mufflers, dryers.

Pneumatics Circuits and Applications: Basic pneumatic circuit, impulse operation, speed control, pneumatic motor circuit, sequencing of motion time delay circuit & their applications.

Automatic Control: Need of control: Manual v/s automatic control, advantages of automatic control, open loop v/s closed loop control, generalized control system, merits, demerits and Applications, Mathematical conversion of control components: Helical spring, viscous damper and their combinations, resister, inductors, capacitor, series and parallel electrical circuits and mech. Systems, thermal and fluid systems, direct and inverse analog, grounded chair representation for material system. Block diagram algebra: Rules of block diagram algebra, reduction of block diagram, block diagram transfer function representation of speed, temperature and fluid systems, AC & DC Motors. Modes of control: On off control, proportional (P) control, integral (I) control, derivative control, P+I, P+D, P+I+D (including an analytical treatment).

- 1. Majumdar S.R., "Pneumatics systems-Principles and Maintenance", Tata Mc Graw Hill Book Co., New Delhi;
- 2. Majumdar S.R., "Oil Hydraulic systems-Principles and Maintenance", Tata Mc Graw Hill Book Co., New Delhi;

- 3. Pippenger J.J, "Industrial Hydraulic", Mc-Graw Hill Book Co. Ltd., New Delhi;
- 4. Pease D.A., "Basic fluid power" Prentice Hall of India, New Delhi;
- 5. Stewart H.L., "Pneumatics and Hydraulics", Taraporevala, Mumbai;
- 6. Esposito A., "Fluid power with application", Prentice Hall of India, New Delhi;
- 7. Yeaple, "Fluid power design handbook", Marcel Dekkar Inc, New York;
- 8. Pneumatic handbook: R.S.Warrring;

BTAE 702 VEHICLE MAINTENANCE & DIAGNOSTICS

L T P
40
Internal Marks: 40
External Marks: 60

Introduction: Maintenance Objectives, classification, preventive, running and breakdown maintenance, maintenance schedules, workshop manuals, owner's manual, Warranty Procedures, pre-delivery inspection (PDI): front manager, service advisor: functions and duties.

Condition Based Maintenance (Cbm): Benefits, Objectives, Principles, what and when to monitor, Techniques, manual inspections, performances monitoring, vibration monitoring, oil debris spectroscopy, thermography and corrosion monitoring, Reliability centered maintenance (RCM), logic, benefits evaluations.

Vehicle Maintenance Tools And Equipments: Specifications of standard tools, non Standard tools, denting tools, painting equipments, testing equipments, Service station equipments, Hydraulic lift, Tyre changer, Tyre inflation gauge, Car Washer, Air Compressor, Spark Plug Cleaner and Tester, brake and transmission bleeding equipment, Grease Guns, Hydraulic Hoist, Analyzers: CO, HC, NOx, smoke meter, Engine analyzer- Petrol and Diesel, Ignition timing light, Wheel Balancer, Wheel aligner, Headlight aligner, Cylinder boring and honing, crankshaft grinder, Brake lathe m/c, ridge cutter and boring m/c, Trolley Jacks, Engine lifting cranes.

Maintenance Schedule: Difference between chassis and ball bearing grease, use of lubricants: SAE 20 -30, SAE 40-50, SAE 90-120, Machine oil, Brake fluid, Lubrication and maintenance schedules for clutch system, Gear Box, Propeller shaft, universal joints, differential, axles, wheel bearings, tires, Cooling and lubrication system, Specification of petro / diesel Engine, Engine Troubles and Diagnosis.

Engine Tuning: S.I Engine tuning; use of compression gauge, vacuum gauge, engine analyzer, exhaust analyzer, battery tester S.G tester, Cam-dwell angle, valve tappet clearance, replacement of engine oil and filter, ignition timing setting, Tyre inflation pressure, checking fuel consumption, MPFI and CRDI, Engines: assembly line diagnostic link (ALDL) connector, ALDL read out scan tool, test light, ohmmeter, digital volt meter, jumper wires, vacuum gauge, Tachometer, computerized automotive maintenance system. Knowledge of diagnostic codes, service engine soon (SES) light, ECM, CALPAK, TPS, IAC valve, ECM, MAP sensor, engine coolant temp sensor, IAT sensor, VSS, camshaft and Crankshaft – position sensor, start signal, PSP switch, Oxygen sensor, Fuel Vapour Cannister, Catalytic Converter, Particulate filter, Troubles and diagnosis MPFI engines.

Clutch, Drive Line, Suspension, Steering And Brakes: Disassembly, cleaning, visual inspection; inspection by measurement and assembly of clutch; gearbox; universal joints; propeller shaft; differential; axles; steering and suspension system (leaf spring and McPhearson strut); Drum and disc Brakes; bleeding of brakes; Gaps and Clearances. Tyre maintenance and wheel balancing; service limits and wheel alignment

Engine Overhauling: Procedure for engine removal from vehicle; disassembly; cleaning procedures; agents; Decarburizing; Top overhauling; Visual inspection;inspection by measurement; Engine inspection sheets: Service limits; machining of component parts: boring and honing of Engine components; camshaft grinding and lapping of engine valves; Fitting valve seat inserts and guides; Idea of oversize pistons and undersize split bearings; testing of cylinder heads and valve springs; Cooling system: maintenance and Service; troubles and diagnosis.

Books:

- 1. Shrivastava, Sushil Kumar., "Industrial Maintenance Management", S Chand & Company Ltd.
- 2. Kohli, P.L., "Automotive Chassis and Body", McGraw Hill;
- 3. Maruti Suzuki Manual;

BTAE 703 AUTOMOTIVE ELECTRONICS SYSTEM

L T P
4 0
Internal Marks: 40
External Marks: 60

Fundamental Of Automotive Electronics: Current trend in Automobiles - Open loop and closed loop systems - Components for electronic engine management. Electronic management of chassis system **Sensors and Actuators**: Introduction, basic sensor arrangement, types of sensors such as -oxygen sensors, Crank angle position sensors - Fuel metering, vehicle speed sensor and detonation sensor -Altitude sensor, flow sensor. Throttle position sensors, solenoids, stepper motors, relays.

Electronic Fuel Injection And Ignition Systems: Introduction, Feed-back carburetor systems (FBC), Throttle body injection and multi point fuel injection, Fuel injection systems, injection system controls, Advantages of electronic ignition system, Types of solid-state ignition systems and their principle of operation, Contact less electronic ignition system, Electronic spark timing control.

Digital Engine Control System: Open loop and closed loop control systems -Engine cranking and warm up control -Acceleration enrichment - Deceleration leaning and idle speed control. Distributor less ignition -Integrated engine control system, Exhaust emission control engineering.

Vehicle Motion Control and Stabilization Systems: Vehicle motion control - Adaptive cruise control, Electronic transmission control, Vehicle stabilization system - Antilock braking system, Traction control system, Electronic stability program, onboard diagnosis system.

Future Automotive Electronic Systems: Knock control, Linear solenoid idle speed control, Sequential fuel injection, Distributor-less ignition, Self-diagnosis for fail-safe operation, Back-up MPU, Crankshaft angular position measurement for ignition timing, Direct mass air flow sensor, Continuously Variable Transmission, Collision Avoidance Radar Warning System, Low Tire Pressure Warning System, Speech Synthesis, Radio/signpost Navigation, intelligent transportation system

- 1. William B. Ribbens, "Understanding Automotive Electronics", Butterworth, Heinemann Woburn;1998.
- 2. Tom Weather Jr and Cland C.Hunter, "Automotive Computers and Control system", Prentice Hall Inc. New Jersey.
- 3. BOSCH, Automotive Handbook, 6th Edition, Bentley publishers.
- 4. Young. A.P. and Griffths.L, "Automobile Electrical Equipment", English Language Book Society and New Press;
- 5. Crouse. W. H., "Automobile Electrical equipment", McGraw Hill Book Co Inc.,
- 6. Robert N Brady., "Automotive Computers and Digital Instrumentation", A Reston Book, Prentice Halls
- 7. Bechtold., "Understanding Automotive Electronics"

BTAE 706 AUTOMOTIVE ELECTRONICS SYSTEM LAB

L T P
Internal Marks: 30
External Marks: 20

LIST OF EXPERIMENTS

(Students shall be required to perform any eight practical)

- 1. OPAMP as integrator
- 2. 555 timer as a stable multivibrator
- 3. Implementing study of gates and Logic Operations like, NOT, AND, OR,
- 4. Realization of basic gates using universal gates
- 5. Light dimmer circuit using Diac-Triac
- 6. Simple programs using microcontroller
- 7. Simple programs for microcontroller based applications
- 8. Study of electronic fuel injection & ignition system
- 9. Study of Digital Engine Control System
- 10. Vehicle motion control & stabilization systems

BTAE 707 VEHICLE MAINTENANCE LABORATORY & Diagnostics Lab

L T P
- - 2

Internal Marks: 30
External Marks: 20

LIST OF EXPERIMENTS

(Students shall be required to perform any eight practical, minimum three from each section)

Section A

(Power unit including electrcal)

- 1. Engine Reboring
- 2. Crank shaft grinding
- 3. Valve Seat grinding and Valve Lapping.
- 4. Silencer Decarbonising
- 5. Fuel Nozzle reconditioning
- 6. Fuel Injection Pump Calibration.
- 7. Engine Ignition System of a SI system
- 8. Engine Starting system of a CI system

Section B

(Transmission unit &power train)

- 9. Demonstration of garage, garage equipments & tools, preparation of different garage layouts
- 10. Demonstration of washing & greasing of vehicle
- 11. Engine oil change & periodic maintenance of vehicle
- 12. Clutch overhaul of light / heavy duty vehicle
- 13. Clutch overhaul of two or three wheeler vehicle
- 14. Dismantling & assembly of sliding mesh gearbox
- 15. Dismantling & assembly of synchromesh gearbox
- 16. Automobile Electrical & lighting circuit.

BTAE 708 MAINTENANCE HYDRAULICS AND PNEUMATICS SYSTEMS LAB

LTP
- 2

Internal Marks: 30
External Marks: 20

LIST OF EXPERIMENTS

- 1. ISO/JIC symbols for hydraulic and pneumatic system.
- 2. Study of Accumulators, actuators, intensifiers, hydraulic and pneumatic power brakes.
- 3. Demonstration & study of sequence valve in hydraulic and pneumatic circuit.
- 4. Demonstration on meter-in & meter-out control circuit for hydraulic system.
- 5. Demonstration on meter-in & meter-out control circuit for pneumatic system.
- 6. Experiment on On Off temperature controller.
- 7. Experiment on DC/AC Motor speed control
- 8. Design of hydraulic system and related components for hydraulic system for agricultural tractor
- 9. Design of hydraulic system and related components for hydraulic system for tipper/hydraulic clamps, pneumatic clamp.
- 10. Design of hydraulic system and related components for shaping machine/broaching machine/slotting machine.